

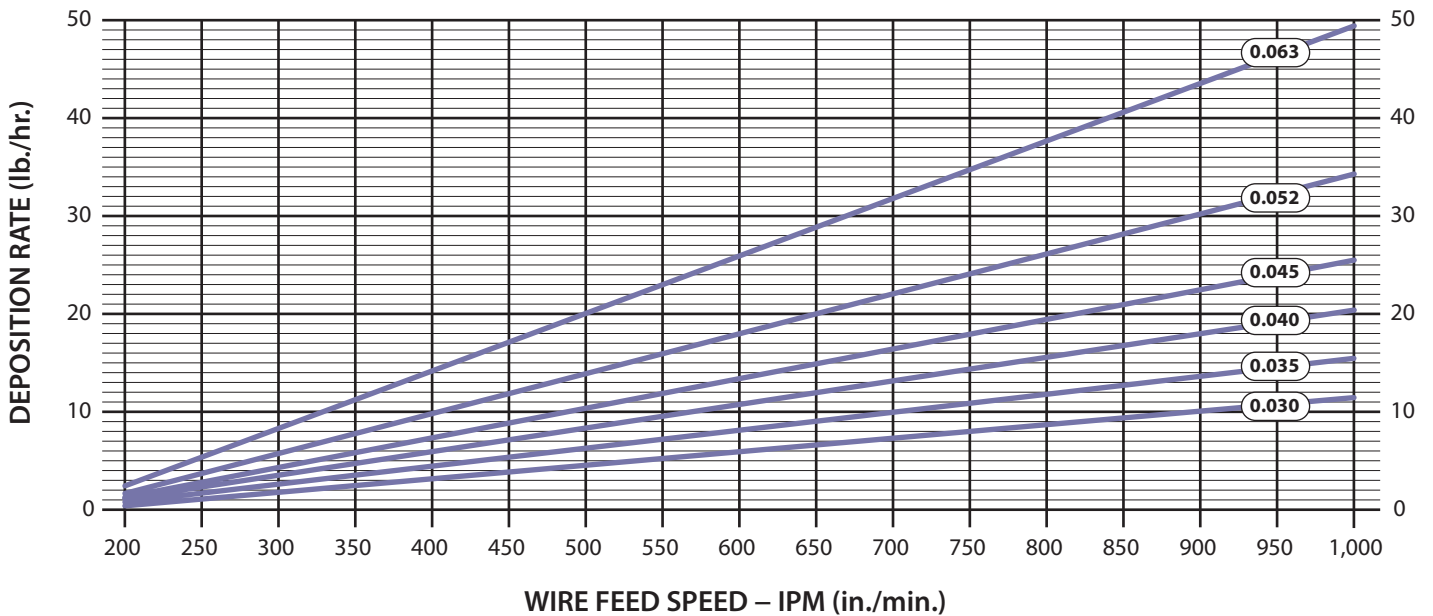
DEPOSITION RATES FOR SOLID WIRE



95% DEPOSITION EFFICIENCY (POUNDS/HOUR)

WIRE FEED SPEED (inches/minute)	WIRE DIAMETERS					
	0.030	0.035	0.040	0.045	0.052	0.063
50	0.57	0.78	1.01	1.28	1.71	2.47
100	1.14	1.55	2.03	2.57	3.43	4.95
150	1.71	2.33	3.04	3.85	5.14	7.42
200	2.28	3.10	4.05	5.13	6.85	9.90
250	2.85	3.88	5.07	6.41	8.56	12.37
300	3.42	4.66	6.08	7.70	10.28	14.85
350	3.99	5.43	7.09	8.98	11.99	17.32
400	4.56	6.21	8.11	10.26	13.70	19.80
450	5.13	6.98	9.12	11.54	15.42	22.27
500	5.70	7.76	10.14	12.83	17.13	24.74
550	6.27	8.54	11.15	14.11	18.84	27.22
600	6.84	9.31	12.16	15.39	20.55	29.69
650	7.41	10.09	13.18	16.68	22.27	32.17
700	7.98	10.86	14.19	17.96	23.98	34.64
750	8.55	11.64	15.20	19.24	25.69	37.12
800	9.12	12.42	16.22	20.52	27.41	39.59
850	9.69	13.19	17.23	21.81	29.12	42.07
900	10.26	13.97	18.24	23.09	30.83	44.54
950	10.83	14.74	19.26	24.37	32.54	47.01
1,000	11.40	15.52	20.27	25.66	34.26	49.49

DEPOSITION RATES VS. WIRE FEED SPEED



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