

Carbon Steel Welding Wire

Safety Data Sheet

According To Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules And Regulations And According To The Hazardous Products Regulation (February 11, 2015).

Revision Date: 02/13/2019

Version: 3.0

SECTION 1: IDENTIFICATION

Product Identifier

Product Form: Mixture

Product Name: Carbon Steel Welding Wire

Product Code: NS-101, NS-115, NS-102, NS Plus 101, NS Plus 115, NS Plus 102, STD Arc-S6, STD Arc-S3, P3-S6, P3-S3, Mig Pro Select

Intended Use of the Product

Use Of The Substance/Mixture: Carbon steel weld wire for welding.

Name, Address, and Telephone of the Responsible Party

Manufacturer

National Standard
3602 N. Perkins Road
Stillwater, OK 74075
405-377-5050

Emergency Telephone Number

Emergency Number : 405-377-5050

SECTION 2: HAZARDS IDENTIFICATION

Classification of the Substance or Mixture

GHS-US/CA Classification

Not classified

Label Elements

GHS-US/CA Labeling

No labeling applicable

Other Hazards

This product as shipped in its massive form, is inert and not hazardous to human health. Under normal conditions of use during welding, this product and its fumes pose separate hazards. Exposure may aggravate those with pre-existing eye, skin, or respiratory conditions. Inhalation of dusts and fumes can cause metal fume fever. Symptoms can include a metallic or sweet taste in the mouth, sweating, shivering, headache, throat irritation, fever, chills, thirstiness, muscle aches, nausea, vomiting, weakness, fatigue, and shortness of breath. Overexposure to manganese fumes may affect the brain and central nervous system, resulting in poor coordination, difficulty speaking, and arm or leg tremor. This condition can be irreversible. Electric shock from welding equipment or electrodes may be fatal. Hot metal spatter and heat from electric arcs and welding flames may cause burns to the hands and body or may cause fire if it comes into contact with combustible materials. UV, IR and light radiation from an electric arc or welding flame process may cause damage to unprotected eyes. Fumes and gases generated during the welding process can be harmful to your health. If dust is generated, the dust may be a flammable solid, combustible dust, and self-heating. Use engineering controls and housekeeping to prevent exposure to and accumulation of dust in the workplace. Much of the information provided in this SDS is for situations of use in which hazardous exposures may occur, such as in welding applications or for metals in powdered form.

Unknown Acute Toxicity (GHS-US/CA)

No data available

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

Mixture

Name	Product Identifier	% (w/w)	GHS Ingredient Classification
Iron	(CAS-No.) 7439-89-6	96.2-98.59	Comb. Dust Flam. Sol. 1, H228 Self-heat. 1, H251
Silicon	(CAS-No.) 7440-21-3	0.4-1.15	Comb. Dust
Manganese	(CAS-No.) 7439-96-5	0.9-2.0	Comb. Dust
Molybdenum	(CAS-No.) 7439-98-7	0.15	Comb. Dust
Copper	(CAS-No.) 7440-50-8	0.5	Comb. Dust Aquatic Acute 1, H400 Aquatic Chronic 3, H412

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Nickel	(CAS-No.) 7440-02-0	0.15	Comb. Dust Skin Sens. 1, H317
Carbon	(CAS-No.) 7440-44-0	0.06-0.15	Comb. Dust
Chromium	(CAS-No.) 7440-47-3	0.15	Comb. Dust

Full text of H-phrases: see section 16

*Percentages are listed in weight by weight percentage (w/w%) for liquid and solid ingredients. Gas ingredients are listed in volume by volume percentage (v/v%).

SECTION 4: FIRST AID MEASURES

Description of First-aid Measures

General: Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).

Inhalation: If inhaled, remove to fresh air and keep at rest in a position comfortable for breathing. Obtain medical attention if breathing difficulty persists. When symptoms occur: go into open air and ventilate suspected area.

Skin Contact: Brush off loose particles from skin. Obtain medical attention if irritation develops or persists. Cool skin rapidly with cold water after contact with molten product. Removal of solidified molten material from skin requires medical assistance.

Eye Contact: Rinse cautiously with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Obtain medical attention. Removal of solidified molten material from the eyes requires medical assistance.

Ingestion: Rinse mouth. Do not induce vomiting. Obtain medical attention.

Most Important Symptoms and Effects Both Acute and Delayed

General: Under normal conditions of use not expected to present a significant hazard. During processing or physical alteration, flakes or powder cause irritation of the respiratory tract, eyes, skin, and are harmful. Molten material may release toxic, and irritating fumes. Welding, cutting, or processing this material may release dust or fumes that are hazardous.

Inhalation: During welding, the most significant route of exposure is by the inhalation (breathing) of welding fumes. If welding fumes are inhaled, they can cause a condition commonly known as metal fume fever with symptoms which resemble influenza. Symptoms may be delayed 4-12 hours and begin with a sudden onset of thirst, and a sweet, metallic or foul taste in the mouth. Other symptoms may include upper respiratory tract irritation accompanied by coughing and a dryness of the mucous membranes, lassitude and a generalized feeling of malaise. Fever, chills, muscular pain, mild to severe headache, nausea, occasional vomiting, exaggerated mental activity, profuse sweating, excessive urination, diarrhea and prostration may also occur.

Skin Contact: Contact with hot, molten metal will cause thermal burns. Arc rays and sparks can burn skin. Mechanical damage via flying particles and chipped slag is possible. Prolonged exposure may cause skin irritation. May cause an allergic reaction in sensitive individuals.

Eye Contact: Risk of thermal burns on contact with molten product. Arc rays and sparks can burn eyes. Mechanical damage via flying particles and chipped slag is possible. May cause slight irritation to eyes.

Ingestion: Ingestion is not considered a potential route of exposure. Ingestion may cause adverse effects.

Chronic Symptoms: This product is intended for use in ARC welding. During this process UV rays irritate the superficial corneal epithelium, causing inhibition of mitosis, production of nuclear fragmentation, and loosening of the epithelial layer. Under experimental conditions in animals, phototoxic effects have been demonstrated at all levels of the cornea, including the stroma and endothelium. Silicon: Can cause chronic bronchitis and narrowing of the airways. Manganese: Chronic exposure can cause inflammation of the lung tissue, scarring the lungs (pulmonary fibrosis). Chronic exposure to excessive manganese levels can lead to a variety of psychiatric and motor disturbances, termed manganism. Copper: Overexposure to fumes may cause metal fume fever (chills, muscle aches, nausea, fever, dry throat, cough, weakness, lassitude); metallic or sweet taste; discoloration of skin and hair. Tissue damage of mucous membranes may follow chronic dust exposure. Tissue damage of mucous membranes may follow chronic dust exposure. Nickel: May cause a form of dermatitis known as nickel itch and intestinal irritation, which may cause disorders, convulsions and asphyxia. Inhalation of Nickel compounds has been shown in studies to provide an increased incidence of cancer of the nasal cavity, lung and possibly larynx in nickel refinery workers. Chromium: Certain hexavalent chromium compounds have been demonstrated to be carcinogenic on the basis of epidemiological investigations on workers and experimental studies in animals. Increased incidences of respiratory cancer have been found in workers exposed to chromium (VI). There is an increased incidence of lung cancer in industrial workers exposed to chromium (VI) compounds. Please refer to IARC volume 23 for a more detailed discussion.

Indication of Any Immediate Medical Attention and Special Treatment Needed

If exposed or concerned, get medical advice and attention. If medical advice is needed, have product container or label at hand.

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SECTION 5: FIRE-FIGHTING MEASURES

Extinguishing Media

Suitable Extinguishing Media: Use extinguishing media appropriate for surrounding fire. Water spray, dry chemical, foam, carbon dioxide.

Unsuitable Extinguishing Media: Do not use water when molten material is involved, may react violently or explosively on contact with water. Do not use a heavy water stream. Use of heavy stream of water may spread fire.

Special Hazards Arising From the Substance or Mixture

Fire Hazard: Not flammable. Dust, chips, or ribbons can be ignited more easily, by an ignition source, by improper machining, or by spontaneous combustion if finely divided and damp.

Explosion Hazard: Product is not explosive. If excessive dust is generated from processing, it may present a dust explosion hazard when dispersed in air at sufficient quantities in the presence of an ignition source. Reacts with strong acids to generate explosive hydrogen gas.

Reactivity: Hazardous reactions will not occur under normal conditions.

Advice for Firefighters

Precautionary Measures Fire: Exercise caution when fighting any chemical fire.

Firefighting Instructions: Use water spray or fog for cooling exposed containers. Do not breathe fumes from fires or vapors from decomposition. Keep upwind.

Protection During Firefighting: Do not enter fire area without proper protective equipment, including respiratory protection.

Hazardous Combustion Products: Thermal decomposition generates: Carbon oxides (CO, CO₂). Nitrogen oxides. Metal oxides. Iron oxides. Manganese. Chromium oxides. Molybdenum oxides. Oxides of nickel. May form nickel carbonyl under certain conditions of temperature and pressure when metallic nickel is exposed to gases that contain carbon monoxide.

Other Information: Fine dust dispersed in air may ignite.

Reference to Other Sections

Refer to Section 9 for flammability properties.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Personal Precautions, Protective Equipment and Emergency Procedures

General Measures: Avoid prolonged contact with eyes, skin and clothing. Avoid breathing dust, fumes, Gas.

For Non-Emergency Personnel

Protective Equipment: Use appropriate personal protective equipment (PPE).

Emergency Procedures: Avoid creating or spreading dust. Eliminate ignition sources. Evacuate unnecessary personnel.

For Emergency Personnel

Protective Equipment: Equip cleanup crew with proper protection.

Emergency Procedures: Ventilate area. Eliminate ignition sources. Evacuate unnecessary personnel. Upon arrival at the scene, a first responder is expected to recognize the presence of dangerous goods, protect oneself and the public, secure the area, and call for the assistance of trained personnel as soon as conditions permit.

Environmental Precautions

Do not allow to enter drains or water courses. Prevent entry to sewers and public waters.

Methods and Materials for Containment and Cleaning Up

For Containment: Contain and collect as any solid. Contain solid spills with appropriate barriers and prevent migration and entry into sewers or streams.

Methods for Cleaning Up: Clean up spills immediately and dispose of waste safely. If melted: allow liquid to solidify before taking it up. Recover the product by vacuuming, shoveling or sweeping. Take up mechanically (sweeping, shoveling) and collect in suitable container for disposal. Transfer spilled material to a suitable container for disposal. Avoid generation of dust during clean-up of spills. Contact competent authorities after a spill.

Reference to Other Sections

See Section 8 for exposure controls and personal protection and Section 13 for disposal considerations.

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SECTION 7: HANDLING AND STORAGE

Precautions for Safe Handling

Additional Hazards When Processed: Product dust is combustible. Use care during processing to minimize generation of dust. Welding, cutting, or processing this material may release dust or fumes that are hazardous. As shipped this product does not pose any significant health hazards. Avoid skin and eye contact with dusts to prevent mechanical irritation. Risk of electric shock when welding. Arc rays and sparks can burn skin. Fumes from welding, or processing of this material can be harmful if inhaled. Inhalation of metal dusts and fumes may cause a condition commonly known as metal fume fever with symptoms which resemble influenza. Symptoms may be delayed 4-12 hours and begin with a sudden onset of thirst, and a sweet, metallic or foul taste in the mouth. Other symptoms may include upper respiratory tract irritation accompanied by coughing and a dryness of the mucous membranes, lassitude and a generalized feeling of malaise. Fever, chills, muscular pain, mild to severe headache, nausea, occasional vomiting, exaggerated mental activity, profuse sweating, excessive urination, diarrhea and prostration may also occur. See ANSI Z49.1-1967 Safety in Welding and Cutting published by the American Welding Society and OSHA Hazard Communication Standard 1910.1200 for additional details regarding the handling and storage of this material.

Precautions for Safe Handling: Always wash hands after handling the product. Avoid prolonged contact with eyes, skin and clothing. Avoid breathing dust, fume, gas. Do not eat, drink or smoke when using this product. Ensure there is adequate ventilation. Wear recommended personal protective equipment. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Use appropriate personal protective equipment (PPE).

Hygiene Measures: Handle in accordance with good industrial hygiene and safety procedures. Wash contaminated clothing before reuse.

Conditions for Safe Storage, Including Any Incompatibilities

Technical Measures: Comply with applicable regulations.

Storage Conditions: Store in a dry, cool and well-ventilated place. Store in original container. Protect from moisture. Keep container closed when not in use. Keep/Store away from direct sunlight, extremely high or low temperatures and incompatible materials.

Incompatible Materials: Strong acids, strong bases, strong oxidizers. Halogenated compounds. Phosphorus. Ammonium nitrate. Potassium chlorate. Nitrates. Molten lithium. When molten: water. Corrosive substances in contact with metals may produce flammable hydrogen gas.

Specific End Use(s)

Welding wire. For professional use only.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

Control Parameters

For substances listed in section 3 that are not listed here, there are no established Exposure limits from the manufacturer, supplier, importer, or the appropriate advisory agency including: ACGIH (TLV), AIHA (WEEL), NIOSH (REL), OSHA (PEL), Canadian provincial governments, or the Mexican government.

Nickel (7440-02-0)		
Mexico	OEL TWA (mg/m ³)	1 mg/m ³
USA ACGIH	ACGIH TWA (mg/m ³)	1.5 mg/m ³ (inhalable particulate matter)
USA ACGIH	ACGIH chemical category	Not Suspected as a Human Carcinogen
USA OSHA	OSHA PEL (TWA) (mg/m ³)	1 mg/m ³
USA NIOSH	NIOSH REL (TWA) (mg/m ³)	0.015 mg/m ³
USA IDLH	US IDLH (mg/m ³)	10 mg/m ³
Alberta	OEL TWA (mg/m ³)	1.5 mg/m ³
British Columbia	OEL TWA (mg/m ³)	0.05 mg/m ³
Manitoba	OEL TWA (mg/m ³)	1.5 mg/m ³ (inhalable particulate matter)
New Brunswick	OEL TWA (mg/m ³)	1 mg/m ³
Newfoundland & Labrador	OEL TWA (mg/m ³)	1.5 mg/m ³ (inhalable particulate matter)
Nova Scotia	OEL TWA (mg/m ³)	1.5 mg/m ³ (inhalable particulate matter)
Nunavut	OEL STEL (mg/m ³)	3 mg/m ³ (inhalable fraction)
Nunavut	OEL TWA (mg/m ³)	1.5 mg/m ³ (inhalable fraction)
Northwest Territories	OEL STEL (mg/m ³)	3 mg/m ³ (inhalable fraction)
Northwest Territories	OEL TWA (mg/m ³)	1.5 mg/m ³ (inhalable fraction)
Ontario	OEL TWA (mg/m ³)	1 mg/m ³ (inhalable)
Prince Edward Island	OEL TWA (mg/m ³)	1.5 mg/m ³ (inhalable particulate matter)

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Québec	VEMP (mg/m ³)	1 mg/m ³
Saskatchewan	OEL STEL (mg/m ³)	3 mg/m ³ (inhalable fraction)
Saskatchewan	OEL TWA (mg/m ³)	1.5 mg/m ³ (inhalable fraction)
Yukon	OEL STEL (mg/m ³)	3 mg/m ³
Yukon	OEL TWA (mg/m ³)	1 mg/m ³
Chromium (7440-47-3)		
Mexico	OEL TWA (mg/m ³)	0.5 mg/m ³
USA ACGIH	ACGIH TWA (mg/m ³)	0.5 mg/m ³
USA ACGIH	ACGIH chemical category	Not Classifiable as a Human Carcinogen
USA OSHA	OSHA PEL (TWA) (mg/m ³)	1 mg/m ³
USA NIOSH	NIOSH REL (TWA) (mg/m ³)	0.5 mg/m ³
USA IDLH	US IDLH (mg/m ³)	250 mg/m ³
Alberta	OEL TWA (mg/m ³)	0.5 mg/m ³
British Columbia	OEL TWA (mg/m ³)	0.5 mg/m ³
Manitoba	OEL TWA (mg/m ³)	0.5 mg/m ³
New Brunswick	OEL TWA (mg/m ³)	0.5 mg/m ³
Newfoundland & Labrador	OEL TWA (mg/m ³)	0.5 mg/m ³
Nova Scotia	OEL TWA (mg/m ³)	0.5 mg/m ³
Nunavut	OEL STEL (mg/m ³)	1.5 mg/m ³ (metal)
Nunavut	OEL TWA (mg/m ³)	0.5 mg/m ³ (metal)
Northwest Territories	OEL STEL (mg/m ³)	1.5 mg/m ³ (metal)
Northwest Territories	OEL TWA (mg/m ³)	0.5 mg/m ³ (metal)
Ontario	OEL TWA (mg/m ³)	0.5 mg/m ³
Prince Edward Island	OEL TWA (mg/m ³)	0.5 mg/m ³
Québec	VEMP (mg/m ³)	0.5 mg/m ³
Saskatchewan	OEL STEL (mg/m ³)	1.5 mg/m ³
Saskatchewan	OEL TWA (mg/m ³)	0.5 mg/m ³
Yukon	OEL STEL (mg/m ³)	3 mg/m ³
Yukon	OEL TWA (mg/m ³)	0.1 mg/m ³
Manganese (7439-96-5)		
Mexico	OEL TWA (mg/m ³)	0.2 mg/m ³ 1 mg/m ³ (fume)
Mexico	OEL STEL (mg/m ³)	3 mg/m ³ (fume)
USA ACGIH	ACGIH TWA (mg/m ³)	0.02 mg/m ³ (respirable particulate matter) 0.1 mg/m ³ (inhalable particulate matter)
USA ACGIH	ACGIH chemical category	Not Classifiable as a Human Carcinogen
USA OSHA	OSHA PEL (Ceiling) (mg/m ³)	5 mg/m ³ (fume)
USA NIOSH	NIOSH REL (TWA) (mg/m ³)	1 mg/m ³ (fume)
USA NIOSH	NIOSH REL (STEL) (mg/m ³)	3 mg/m ³
USA IDLH	US IDLH (mg/m ³)	500 mg/m ³
Alberta	OEL TWA (mg/m ³)	0.2 mg/m ³
British Columbia	OEL TWA (mg/m ³)	0.2 mg/m ³
Manitoba	OEL TWA (mg/m ³)	0.02 mg/m ³ (respirable particulate matter) 0.1 mg/m ³ (inhalable particulate matter)
New Brunswick	OEL TWA (mg/m ³)	0.2 mg/m ³
Newfoundland & Labrador	OEL TWA (mg/m ³)	0.02 mg/m ³ (respirable particulate matter) 0.1 mg/m ³ (inhalable particulate matter)
Nova Scotia	OEL TWA (mg/m ³)	0.02 mg/m ³ (respirable particulate matter) 0.1 mg/m ³ (inhalable particulate matter)
Nunavut	OEL STEL (mg/m ³)	0.6 mg/m ³
Nunavut	OEL TWA (mg/m ³)	0.2 mg/m ³

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Northwest Territories	OEL STEL (mg/m ³)	0.6 mg/m ³
Northwest Territories	OEL TWA (mg/m ³)	0.2 mg/m ³
Ontario	OEL TWA (mg/m ³)	0.2 mg/m ³
Prince Edward Island	OEL TWA (mg/m ³)	0.02 mg/m ³ (respirable particulate matter) 0.1 mg/m ³ (inhalable particulate matter)
Québec	VEMP (mg/m ³)	0.2 mg/m ³ (total dust and fume)
Saskatchewan	OEL STEL (mg/m ³)	0.6 mg/m ³
Saskatchewan	OEL TWA (mg/m ³)	0.2 mg/m ³
Yukon	OEL Ceiling (mg/m ³)	5 mg/m ³
Molybdenum (7439-98-7)		
	Internal TWA (mg/m ³)	5 mg/m ³ (Molybdenum (as Mo), Soluble Compounds)
USA ACGIH	ACGIH TWA (mg/m ³)	10 mg/m ³ (inhalable particulate matter) 3 mg/m ³ (respirable particulate matter)
USA OSHA	OSHA PEL (TWA) (mg/m ³)	5 mg/m ³ (Molybdenum (as Mo), Soluble Compounds) 15 mg/m ³ (Molybdenum (as Mo), Insoluble Compounds (Total dust))
USA NIOSH	NIOSH REL (TWA) (mg/m ³)	5 mg/m ³ (Molybdenum (as Mo), Soluble Compounds)
USA IDLH	US IDLH (mg/m ³)	5000 mg/m ³
Alberta	OEL TWA (mg/m ³)	10 mg/m ³ (total) 3 mg/m ³ (respirable)
British Columbia	OEL TWA (mg/m ³)	3 mg/m ³ (respirable) 10 mg/m ³ (inhalable)
Manitoba	OEL TWA (mg/m ³)	3 mg/m ³ (respirable particulate matter) 10 mg/m ³ (inhalable particulate matter)
Newfoundland & Labrador	OEL TWA (mg/m ³)	3 mg/m ³ (respirable particulate matter) 10 mg/m ³ (inhalable particulate matter)
Nova Scotia	OEL TWA (mg/m ³)	3 mg/m ³ (respirable particulate matter) 10 mg/m ³ (inhalable particulate matter)
Nunavut	OEL STEL (mg/m ³)	20 mg/m ³ (metal-inhalable fraction) 6 mg/m ³ (metal-respirable fraction)
Nunavut	OEL TWA (mg/m ³)	10 mg/m ³ (metal-inhalable fraction) 3 mg/m ³ (metal-respirable fraction)
Northwest Territories	OEL STEL (mg/m ³)	20 mg/m ³ (metal-inhalable fraction) 6 mg/m ³ (metal-respirable fraction)
Northwest Territories	OEL TWA (mg/m ³)	10 mg/m ³ (metal-inhalable fraction) 3 mg/m ³ (metal-respirable fraction)
Ontario	OEL TWA (mg/m ³)	10 mg/m ³ (metal-inhalable) 3 mg/m ³ (metal-respirable)
Prince Edward Island	OEL TWA (mg/m ³)	3 mg/m ³ (respirable particulate matter) 10 mg/m ³ (inhalable particulate matter)
Saskatchewan	OEL STEL (mg/m ³)	20 mg/m ³ (inhalable fraction) 6 mg/m ³ (respirable fraction)
Saskatchewan	OEL TWA (mg/m ³)	10 mg/m ³ (inhalable fraction) 3 mg/m ³ (respirable fraction)

Exposure Controls

Appropriate Engineering Controls: Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure. Do not touch welding wire while welding. Do not touch live electrical parts. Make sure equipment is properly grounded, and the welder is insulated from shock. Ensure adequate ventilation to keep fumes and gases away from breathing zone, especially in confined areas. Gas detectors should be used when toxic gases may be released. Avoid creating or spreading dust. Ensure all national/local regulations are observed. Although not all inclusive, see ANSI Z49.1:2012 Safety in Welding, Cutting, and Allied Processing for welding specific engineering controls.

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Personal Protective Equipment: Safety glasses. Gloves. Protective clothing. Insufficient ventilation: wear respiratory protection. Protective goggles.



Materials for Protective Clothing: Chemically resistant materials and fabrics. Wear suitable protective clothing.

Hand Protection: If material is hot, wear thermally resistant protective gloves.

Eye and Face Protection: Welders should wear goggles or safety glasses with sideshields that comply with ANSI Z87.1 under welding helmets and always wear goggles or other suitable eye protection when gas welding or oxygen cutting. Wear goggles with suitable filter lenses when use is cutting/welding.

Skin and Body Protection: Wear suitable protective clothing. Reference ANSI Z49.1:2012 for PPE guidance for welders.

Respiratory Protection: If exposure limits are exceeded or irritation is experienced, approved respiratory protection should be worn. In case of inadequate ventilation, oxygen deficient atmosphere, or where exposure levels are not known wear approved respiratory protection.

Thermal Hazard Protection: When working with hot material, use suitable thermally protective clothing.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Information on Basic Physical and Chemical Properties

Physical State	: Solid
Appearance	: Wire of various diameters
Odor	: Odorless
Odor Threshold	: Not available
pH	: Not available
Evaporation Rate	: Not available
Melting Point	: Not available
Freezing Point	: Not available
Boiling Point	: Not available
Flash Point	: Not available
Auto-ignition Temperature	: Not available
Decomposition Temperature	: Not available
Flammability (solid, gas)	: Not available
Lower Flammable Limit	: Not available
Upper Flammable Limit	: Not available
Vapor Pressure	: Not available
Relative Vapor Density at 20°C	: Not available
Relative Density	: Not available
Specific Gravity	: Not available
Solubility	: Insoluble in water
Partition Coefficient: N-Octanol/Water	: Not available
Viscosity	: Not available

SECTION 10: STABILITY AND REACTIVITY

Reactivity: Hazardous reactions will not occur under normal conditions.

Chemical Stability: Stable under recommended handling and storage conditions (see section 7).

Possibility of Hazardous Reactions: Hazardous polymerization will not occur.

Conditions to Avoid: Direct sunlight, extremely high or low temperatures, and incompatible materials. Protect from moisture.

Incompatible Materials: Strong acids, strong bases, strong oxidizers. Halogenated compounds. Phosphorus. Ammonium nitrate. Potassium chlorate. Nitrates. Molten lithium. When molten: water. Corrosive substances in contact with metals may produce flammable hydrogen gas.

Hazardous Decomposition Products: Under normal conditions of storage and use, hazardous decomposition products should not be produced. Welders are exposed to a range of fumes and gases. Fume particles contain a wide variety of oxides and salts of metals

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and other compounds, which are produced mainly from electrodes, filler wire and flux materials. Fumes from the welding of stainless-steel and other alloys contain nickel compounds and chromium [VI] and [III]. Ozone is formed during most electric arc welding, and exposures can be high in comparison to the exposure limit, particularly during metal inert gas welding of aluminum. Oxides of nitrogen are found during manual metal arc welding and particularly during gas welding. Welders who weld painted mild steel can also be exposed to a range of organic compounds produced by pyrolysis.

SECTION 11: TOXICOLOGICAL INFORMATION

Information on Toxicological Effects - Product

Acute Toxicity (Oral): Not classified

Acute Toxicity (Dermal): Not classified

Acute Toxicity (Inhalation): Not classified

LD50 and LC50 Data: Not available

Skin Corrosion/Irritation: Not classified

Eye Damage/Irritation: Not classified

Respiratory or Skin Sensitization: Not classified

Germ Cell Mutagenicity: Not classified

Carcinogenicity: Not classified

Specific Target Organ Toxicity (Repeated Exposure): Not classified

Reproductive Toxicity: Not classified

Specific Target Organ Toxicity (Single Exposure): Not classified

Aspiration Hazard: Not classified

Symptoms/Injuries After Inhalation: During welding, the most significant route of exposure is by the inhalation (breathing) of welding fumes. If welding fumes are inhaled, they can cause a condition commonly known as metal fume fever with symptoms which resemble influenza. Symptoms may be delayed 4-12 hours and begin with a sudden onset of thirst, and a sweet, metallic or foul taste in the mouth. Other symptoms may include upper respiratory tract irritation accompanied by coughing and a dryness of the mucous membranes, lassitude and a generalized feeling of malaise. Fever, chills, muscular pain, mild to severe headache, nausea, occasional vomiting, exaggerated mental activity, profuse sweating, excessive urination, diarrhea and prostration may also occur.

Symptoms/Injuries After Skin Contact: Contact with hot, molten metal will cause thermal burns. Arc rays and sparks can burn skin. Mechanical damage via flying particles and chipped slag is possible. Prolonged exposure may cause skin irritation. May cause an allergic reaction in sensitive individuals.

Symptoms/Injuries After Eye Contact: Risk of thermal burns on contact with molten product. Arc rays and sparks can burn eyes. Mechanical damage via flying particles and chipped slag is possible. May cause slight irritation to eyes.

Symptoms/Injuries After Ingestion: Ingestion is not considered a potential route of exposure. Ingestion may cause adverse effects.

Chronic Symptoms: This product is intended for use in ARC welding. During this process UV rays irritate the superficial corneal epithelium, causing inhibition of mitosis, production of nuclear fragmentation, and loosening of the epithelial layer. Under experimental conditions in animals, phototoxic effects have been demonstrated at all levels of the cornea, including the stroma and endothelium. Prolonged exposure to welding fume is associated with causing lung damage, stomach ulcers, kidney damage, nervous system damage and various types of cancer, including lung, larynx and urinary tract. Repeated inhalation of iron oxide dust can cause siderosis a benign condition. Chromium: Certain hexavalent chromium compounds have been demonstrated to be carcinogenic on the basis of epidemiological investigations on workers and experimental studies in animals. Increased incidences of respiratory cancer have been found in chromium (VI) workers. There is an increased incidence of lung cancer in industrial workers exposed to chromium (VI) compounds. Please refer to IARC volume 23 for a more detailed discussion. Nickel: May cause a form of dermatitis known as nickel itch and intestinal irritation, which may cause disorders, convulsions and asphyxia. Nickel metal powder, when respirable, is a suspected human carcinogen, and is known to cause damage to the lungs through inhalation. Manganese: Chronic exposure can cause inflammation of the lung tissue, scarring the lungs (pulmonary fibrosis). Chronic exposure to excessive manganese levels can lead to a variety of psychiatric and motor disturbances, termed manganism. Molybdenum: Chronic exposure to molybdenum compounds is suspected of causing cancer. Compounds are also known to cause irritation to the skin, eyes, and respiratory tract.

Information on Toxicological Effects - Ingredient(s)

LD50 and LC50 Data:

Iron oxide (Fe2O3) (1309-37-1)	
LD50 Oral Rat	> 10000 mg/kg
Chromium (7440-47-3)	
LD50 Oral Rat	> 5000 mg/kg

Carbon Steel Welding Wire

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LC50 Inhalation Rat	> 5.41 mg/l/4h
Nickel (7440-02-0)	
LD50 Oral Rat	> 9000 mg/kg
Manganese (7439-96-5)	
LD50 Oral Rat	> 2000 mg/kg
LC50 Inhalation Rat	> 5.14 mg/l/4h
Molybdenum (7439-98-7)	
LD50 Oral Rat	> 2000 mg/kg
LD50 Dermal Rat	> 2000 mg/kg
LC50 Inhalation Rat	> 3.92 mg/l/4h
Chromium (7440-47-3)	
IARC Group	3
Nickel (7440-02-0)	
IARC Group	2B
National Toxicology Program (NTP) Status	Reasonably anticipated to be Human Carcinogen.
OSHA Hazard Communication Carcinogen List	In OSHA Hazard Communication Carcinogen list.
Welding fumes (Not applicable)	
IARC Group	2B
OSHA Hazard Communication Carcinogen List	In OSHA Hazard Communication Carcinogen list.

SECTION 12: ECOLOGICAL INFORMATION

Toxicity

Ecology - General: Not classified. This product contains components that are environmentally hazardous and small chips and dust from processing may be toxic to aquatic life, and harmful to aquatic life with long lasting effects.

Nickel (7440-02-0)	
LC50 Fish 1	100 mg/l (Exposure time: 96 h - Species: Brachydanio rerio)
EC50 Daphnia 1	121.6 µg/l (Exposure time: 48h - Species: Ceriodaphnia dubia [static])
LC50 Fish 2	15.3 mg/l
EC50 Daphnia 2	1 mg/l (Exposure time: 48 h - Species: Daphnia magna [Static])
EC50 Other Aquatic Organisms 2	0.174 (0.174 - 0.311) mg/l (Exposure time: 96 h - Species: Pseudokirchneriella subcapitata [static])
Manganese (7439-96-5)	
NOEC Chronic Fish	3.6 mg/l (Exposure time: 96h; Species: Oncorhynchus mykiss)

Persistence and Degradability

Stainless Steel Welding Wire	
Persistence and Degradability	Not established.

Bioaccumulative Potential

Stainless Steel Welding Wire	
Bioaccumulative Potential	Not established.

Mobility in Soil Not available

Other Adverse Effects

Other Information: Avoid release to the environment.

SECTION 13: DISPOSAL CONSIDERATIONS

Sewage Disposal Recommendations: Do not dispose of waste into sewer.

Waste Disposal Recommendations: Dispose of contents/container in accordance with local, regional, national, territorial, provincial, and international regulations.

Additional Information: Recycle where possible and/or dispose of spent material such as metals & metal-bearing waste and submerged arc welding (SAW) flux/slag appropriately.

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SECTION 14: TRANSPORT INFORMATION

The shipping description(s) stated herein were prepared in accordance with certain assumptions at the time the SDS was authored, and can vary based on a number of variables that may or may not have been known at the time the SDS was issued.

In Accordance with DOT Not regulated for transport

In Accordance with IMDG Not regulated for transport

In Accordance with IATA Not regulated for transport

In Accordance with TDG Not regulated for transport

SECTION 15: REGULATORY INFORMATION

US Federal Regulations

Chromium (7440-47-3)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

Subject to reporting requirements of United States SARA Section 313

CERCLA RQ	5000 lb no reporting of releases of this hazardous substance is required if the diameter of the pieces of the solid metal released is >100 µm
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SARA Section 313 - Emission Reporting	1 %
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Nickel (7440-02-0)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

Subject to reporting requirements of United States SARA Section 313

CERCLA RQ	100 lb (only applicable if particles are < 100 µm)
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SARA Section 313 - Emission Reporting	0.1 %
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Manganese (7439-96-5)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

Subject to reporting requirements of United States SARA Section 313

SARA Section 313 - Emission Reporting	1 %
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Molybdenum (7439-98-7)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

US State Regulations

Nickel (7440-02-0)

U.S. - California - Proposition 65 - Carcinogens List	WARNING: This product contains chemicals known to the State of California to cause cancer.
--	--

Chromium (7440-47-3)

U.S. - California - Toxic Air Contaminant List (AB 1807, AB 2728)

U.S. - Colorado - Hazardous Wastes - Maximum Concentration for the Toxicity Characteristics

U.S. - Colorado - Primary Drinking Water Regulations - Maximum Contaminant Level Goals (MCLGs)

U.S. - Colorado - Primary Drinking Water Regulations - Maximum Contaminant Levels (MCLs)

U.S. - Connecticut - Drinking Water Quality Standards - Groundwater Sources

U.S. - Connecticut - Drinking Water Quality Standards - Maximum Contaminant Levels

U.S. - Connecticut - Hazardous Air Pollutants - HLVs (30 min)

U.S. - Connecticut - Hazardous Air Pollutants - HLVs (8 hr)

U.S. - Delaware - Pollutant Discharge Requirements - Reportable Quantities

U.S. - Florida - Drinking Water Standards - Inorganic Contaminants - Maximum Contaminant Levels (MCLs)

U.S. - Idaho - Non-Carcinogenic Toxic Air Pollutants - Acceptable Ambient Concentrations

U.S. - Idaho - Non-Carcinogenic Toxic Air Pollutants - Emission Levels (ELs)

U.S. - Idaho - Occupational Exposure Limits - TWAs

U.S. - Illinois - Toxic Air Contaminants

U.S. - Louisiana - Reportable Quantity List for Pollutants

U.S. - Maine - Air Pollutants - Hazardous Air Pollutants

U.S. - Maryland - Surface Water Quality Standards - Consumption of Water and Organisms

U.S. - Massachusetts - Allowable Ambient Limits (AALs)

U.S. - Massachusetts - Allowable Threshold Concentrations (ATCs)

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U.S. - Massachusetts - Drinking Water - Maximum Contaminant Levels (MCLs)
U.S. - Massachusetts - Oil & Hazardous Material List - Groundwater Reportable Concentration - Reporting Category 1
U.S. - Massachusetts - Oil & Hazardous Material List - Groundwater Reportable Concentration - Reporting Category 2
U.S. - Massachusetts - Oil & Hazardous Material List - Reportable Quantity
U.S. - Massachusetts - Oil & Hazardous Material List - Soil Reportable Concentration - Reporting Category 1
U.S. - Massachusetts - Oil & Hazardous Material List - Soil Reportable Concentration - Reporting Category 2
RTK - U.S. - Massachusetts - Right To Know List
U.S. - Massachusetts - Threshold Effects Exposure Limits (TEELs)
U.S. - Massachusetts - Toxics Use Reduction Act
U.S. - Michigan - Occupational Exposure Limits - TWAs
U.S. - Michigan - Polluting Materials List
U.S. - Minnesota - Hazardous Substance List
U.S. - Minnesota - Permissible Exposure Limits - TWAs
U.S. - Missouri - Drinking Water - Maximum Contaminant Levels (MCLs)
U.S. - Nebraska - Drinking Water - Maximum Contaminant Levels (MCLs)
U.S. - Nebraska - Maximum Concentration of Contaminants for the Toxicity Characteristic
U.S. - New Hampshire - Drinking Water - Maximum Contaminant Levels (MCLs)
U.S. - New Hampshire - Regulated Toxic Air Pollutants - Ambient Air Levels (AALs) - 24-Hour
U.S. - New Hampshire - Regulated Toxic Air Pollutants - Ambient Air Levels (AALs) - Annual
U.S. - New Jersey - Discharge Prevention - List of Hazardous Substances
U.S. - New Jersey - Environmental Hazardous Substances List
U.S. - New Jersey - Primary Drinking Water Standards - Maximum Contaminant Levels - MCLs
RTK - U.S. - New Jersey - Right to Know Hazardous Substance List
U.S. - New Jersey - Special Health Hazards Substances List
U.S. - New Jersey - Water Quality - Ground Water Quality Criteria
U.S. - New Jersey - Water Quality - Practical Quantitation Levels (PQLs)
U.S. - New Mexico - Water Quality - Standards for Ground Water of 10,000 mg/L TDS Concentration or Less
U.S. - New York - Occupational Exposure Limits - TWAs
U.S. - New York - Reporting of Releases Part 597 - List of Hazardous Substances
U.S. - North Dakota - Air Pollutants - Guideline Concentrations - 8-Hour
U.S. - North Dakota - Hazardous Wastes - Maximum Concentration for the Toxicity Characteristic
U.S. - Oregon - Permissible Exposure Limits - TWAs
U.S. - California - Safer Consumer Products - Initial List of Candidate Chemicals and Chemical Groups
U.S. - Pennsylvania - Drinking Water - Maximum Contaminant Levels (MCLs)
RTK - U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List
RTK - U.S. - Pennsylvania - RTK (Right to Know) - Special Hazardous Substances
RTK - U.S. - Pennsylvania - RTK (Right to Know) List
U.S. - South Carolina - Maximum Contaminant Levels (MCLs)
U.S. - Tennessee - Occupational Exposure Limits - TWAs
U.S. - Texas - Drinking Water Standards - Maximum Contaminant Levels (MCLs)
U.S. - Texas - Effects Screening Levels - Long Term
U.S. - Texas - Effects Screening Levels - Short Term
U.S. - Utah - Drinking Water - Maximum Contaminant Levels (MCLs)
U.S. - Vermont - Hazardous Waste - Hazardous Constituents
U.S. - Vermont - Hazardous Waste - Maximum Contaminant Concentration for Toxicity
U.S. - Vermont - Permissible Exposure Limits - TWAs
U.S. - Washington - Dangerous Waste - Dangerous Waste Constituents List
U.S. - Washington - Permissible Exposure Limits - TWAs
U.S. - West Virginia - Water Quality - Groundwater Standards - Ceiling Concentrations
U.S. - Wisconsin - Hazardous Air Contaminants - All Sources - Emissions From Stack Heights 25 Feet to Less Than 40 Feet
U.S. - Wisconsin - Hazardous Air Contaminants - All Sources - Emissions From Stack Heights 40 Feet to Less Than 75 Feet
U.S. - Wisconsin - Hazardous Air Contaminants - All Sources - Emissions From Stack Heights 75 Feet or Greater
U.S. - Wisconsin - Hazardous Air Contaminants - All Sources - Emissions From Stack Heights Less Than 25 Feet

Nickel (7440-02-0)

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U.S. - California - Priority Toxic Pollutants - Freshwater Criteria
U.S. - California - Priority Toxic Pollutants - Human Health Criteria
U.S. - California - Priority Toxic Pollutants - Saltwater Criteria
U.S. - California - SCAQMD - Toxic Air Contaminants - Carcinogens
U.S. - California - SCAQMD - Toxic Air Contaminants - Non-Cancer Acute
U.S. - California - SCAQMD - Toxic Air Contaminants - Non-Cancer Chronic
U.S. - California - SDAPCD - Toxic Air Contaminants - Carcinogenic Impacts Must Be Calculated
U.S. - California - Toxic Air Contaminant List (AB 1807, AB 2728)
U.S. - Connecticut - Drinking Water Quality Standards - Maximum Contaminant Levels
U.S. - Connecticut - Hazardous Air Pollutants - HLVs (30 min)
U.S. - Connecticut - Hazardous Air Pollutants - HLVs (8 hr)
U.S. - Connecticut - Water Quality Standards - Acute Freshwater Aquatic Life Criteria
U.S. - Connecticut - Water Quality Standards - Acute Saltwater Aquatic Life Criteria
U.S. - Connecticut - Water Quality Standards - Chronic Freshwater Aquatic Life Criteria
U.S. - Connecticut - Water Quality Standards - Chronic Saltwater Aquatic Life Criteria
U.S. - Connecticut - Water Quality Standards - Consumption of Organisms Only
U.S. - Connecticut - Water Quality Standards - Consumption of Water and Organisms
U.S. - Connecticut - Water Quality Standards - Health Designations
U.S. - Delaware - Pollutant Discharge Requirements - Reportable Quantities
U.S. - Florida - Drinking Water Standards - Inorganic Contaminants - Maximum Contaminant Levels (MCLs)
U.S. - Idaho - Carcinogenic Toxic Air Pollutants - Acceptable Ambient Concentrations
U.S. - Idaho - Carcinogenic Toxic Air Pollutants - Emission Levels (ELs)
U.S. - Idaho - Occupational Exposure Limits - TWAs
U.S. - Illinois - Toxic Air Contaminant Carcinogens
U.S. - Illinois - Toxic Air Contaminants
U.S. - Louisiana - Reportable Quantity List for Pollutants
U.S. - Maine - Air Pollutants - Hazardous Air Pollutants
U.S. - Maine - Chemicals of High Concern
U.S. - Maryland - Surface Water Quality Standards - Acute Freshwater Aquatic Life
U.S. - Maryland - Surface Water Quality Standards - Acute Saltwater Aquatic Life Criteria
U.S. - Maryland - Surface Water Quality Standards - Chronic Freshwater Aquatic Life
U.S. - Maryland - Surface Water Quality Standards - Chronic Saltwater Aquatic Life Criteria
U.S. - Maryland - Surface Water Quality Standards - Consumption of Organisms Only
U.S. - Maryland - Surface Water Quality Standards - Consumption of Water and Organisms
U.S. - Massachusetts - Allowable Ambient Limits (AALs)
U.S. - Massachusetts - Allowable Threshold Concentrations (ATCs)
U.S. - Massachusetts - Drinking Water Guidelines
U.S. - Massachusetts - Oil & Hazardous Material List - Groundwater Reportable Concentration - Reporting Category 1
U.S. - Massachusetts - Oil & Hazardous Material List - Groundwater Reportable Concentration - Reporting Category 2
U.S. - Massachusetts - Oil & Hazardous Material List - Reportable Quantity
U.S. - Massachusetts - Oil & Hazardous Material List - Soil Reportable Concentration - Reporting Category 1
U.S. - Massachusetts - Oil & Hazardous Material List - Soil Reportable Concentration - Reporting Category 2
RTK - U.S. - Massachusetts - Right To Know List
U.S. - Massachusetts - Threshold Effects Exposure Limits (TELEs)
U.S. - Massachusetts - Toxics Use Reduction Act
U.S. - Michigan - Occupational Exposure Limits - TWAs
U.S. - Michigan - Polluting Materials List
U.S. - Minnesota - Chemicals of High Concern
U.S. - Minnesota - Hazardous Substance List
U.S. - Minnesota - Permissible Exposure Limits - TWAs
U.S. - Nebraska - Drinking Water - Maximum Contaminant Levels (MCLs)
U.S. - New Hampshire - Prohibited Volatile Organic Compounds
U.S. - New Hampshire - Regulated Toxic Air Pollutants - Ambient Air Levels (AALs) - 24-Hour
U.S. - New Hampshire - Regulated Toxic Air Pollutants - Ambient Air Levels (AALs) - Annual

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U.S. - New Jersey - Discharge Prevention - List of Hazardous Substances
U.S. - New Jersey - Environmental Hazardous Substances List
RTK - U.S. - New Jersey - Right to Know Hazardous Substance List
U.S. - New Jersey - Special Health Hazards Substances List
U.S. - New Mexico - Water Quality - Standards for Ground Water of 10,000 mg/L TDS Concentration or Less
U.S. - New York - Priority Chemical Avoidance List
U.S. - New York - Reporting of Releases Part 597 - List of Hazardous Substances
U.S. - North Carolina - Control of Toxic Air Pollutants
U.S. - North Dakota - Air Pollutants - Guideline Concentrations - 8-Hour
U.S. - North Dakota - Water Quality Standards - Aquatic Life Acute Value for Classes I, IA, II, III
U.S. - North Dakota - Water Quality Standards - Aquatic Life Chronic Value for Classes I, IA, II, III
U.S. - North Dakota - Water Quality Standards - Human Health Value for Class III
U.S. - North Dakota - Water Quality Standards - Human Health Value for Classes I, IA, II
U.S. - Oregon - Permissible Exposure Limits - TWAs
U.S. - California - Safer Consumer Products - Initial List of Candidate Chemicals and Chemical Groups
U.S. - Pennsylvania - Beneficial Use of Sewage Sludge by Land Application - Pollutant Ceiling Limits
RTK - U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List
RTK - U.S. - Pennsylvania - RTK (Right to Know) - Special Hazardous Substances
RTK - U.S. - Pennsylvania - RTK (Right to Know) List
U.S. - Rhode Island - Air Toxics - Acceptable Ambient Levels - 1-Hour
U.S. - Rhode Island - Air Toxics - Acceptable Ambient Levels - 24-Hour
U.S. - Rhode Island - Air Toxics - Acceptable Ambient Levels - Annual
U.S. - Rhode Island - Water Quality Standards - Acute Freshwater Aquatic Life Criteria
U.S. - Rhode Island - Water Quality Standards - Acute Saltwater Aquatic Life Criteria
U.S. - Rhode Island - Water Quality Standards - Chronic Freshwater Aquatic Life Criteria
U.S. - Rhode Island - Water Quality Standards - Chronic Saltwater Aquatic Life Criteria
U.S. - Rhode Island - Water Quality Standards - Human Health Criteria for Consumption of Aquatic Organisms Only
U.S. - Rhode Island - Water Quality Standards - Human Health Criteria for Consumption of Water and Aquatic Organisms
U.S. - South Carolina - Toxic Air Pollutants - Maximum Allowable Concentrations
U.S. - South Carolina - Toxic Air Pollutants - Pollutant Categories
U.S. - Tennessee - Occupational Exposure Limits - TWAs
U.S. - Texas - Effects Screening Levels - Long Term
U.S. - Texas - Effects Screening Levels - Short Term
U.S. - Utah - Drinking Water - Maximum Contaminant Levels (MCLs)
U.S. - Vermont - Hazardous Waste - Hazardous Constituents
U.S. - Vermont - Permissible Exposure Limits - TWAs
U.S. - Virginia - Water Quality Standards - Acute Freshwater Aquatic Life
U.S. - Virginia - Water Quality Standards - Acute Saltwater Aquatic Life
U.S. - Virginia - Water Quality Standards - Chronic Freshwater Aquatic Life
U.S. - Virginia - Water Quality Standards - Chronic Saltwater Aquatic Life
U.S. - Virginia - Water Quality Standards - Public Water Supply Effluent Limits
U.S. - Virginia - Water Quality Standards - Surface Waters Not Used for the Public Water Supply Effluent Limits
U.S. - Washington - Dangerous Waste - Dangerous Waste Constituents List
U.S. - Washington - Permissible Exposure Limits - STELs
U.S. - Washington - Permissible Exposure Limits - TWAs
U.S. - Wisconsin - Hazardous Air Contaminants - All Sources - Emissions From Stack Heights 25 Feet to Less Than 40 Feet
U.S. - Wisconsin - Hazardous Air Contaminants - All Sources - Emissions From Stack Heights 40 Feet to Less Than 75 Feet
U.S. - Wisconsin - Hazardous Air Contaminants - All Sources - Emissions From Stack Heights 75 Feet or Greater
U.S. - Wisconsin - Hazardous Air Contaminants - All Sources - Emissions From Stack Heights Less Than 25 Feet
U.S. - Alaska - Water Quality Standards - Acute Aquatic Life Criteria for Fresh Water
U.S. - Alaska - Water Quality Standards - Chronic Aquatic Life Criteria for Fresh Water
U.S. - Alaska - Water Quality Standards - Acute Aquatic Life Criteria for Marine Water
U.S. - Alaska - Water Quality Standards - Chronic Aquatic Life Criteria for Marine Water
U.S. - Arkansas - Surface Water Quality Standards - Chronic Aquatic Life Criteria

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U.S. - Arkansas - Surface Water Quality Standards - Acute Aquatic Life Criteria

Manganese (7439-96-5)

U.S. - California - SCAQMD - Toxic Air Contaminants - Non-Cancer Chronic
U.S. - California - Toxic Air Contaminant List (AB 1807, AB 2728)
U.S. - Colorado - Primary Drinking Water Regulations - Secondary Maximum Contaminant Levels (SMCLs)
U.S. - Connecticut - Hazardous Air Pollutants - HLVs (30 min)
U.S. - Connecticut - Hazardous Air Pollutants - HLVs (8 hr)
U.S. - Delaware - Pollutant Discharge Requirements - Reportable Quantities
U.S. - Florida - Drinking Water Standards - Secondary Maximum Contaminant Levels (SMCLs)
U.S. - Idaho - Non-Carcinogenic Toxic Air Pollutants - Acceptable Ambient Concentrations
U.S. - Idaho - Non-Carcinogenic Toxic Air Pollutants - Emission Levels (ELs)
U.S. - Idaho - Occupational Exposure Limits - Ceilings
U.S. - Illinois - Toxic Air Contaminant Carcinogens
U.S. - Illinois - Toxic Air Contaminants
U.S. - Louisiana - Reportable Quantity List for Pollutants
U.S. - Maine - Air Pollutants - Hazardous Air Pollutants
U.S. - Massachusetts - Drinking Water - Secondary Maximum Contaminant Levels (SMCLs)
U.S. - Massachusetts - Drinking Water Guidelines
RTK - U.S. - Massachusetts - Right To Know List
U.S. - Massachusetts - Toxics Use Reduction Act
U.S. - Michigan - Occupational Exposure Limits - STELs
U.S. - Michigan - Occupational Exposure Limits - TWAs
U.S. - Minnesota - Chemicals of High Concern
U.S. - Minnesota - Groundwater Health Risk Limits
U.S. - Minnesota - Hazardous Substance List
U.S. - Minnesota - Permissible Exposure Limits - STELs
U.S. - Minnesota - Permissible Exposure Limits - TWAs
U.S. - Missouri - Drinking Water - Secondary Maximum Contaminant Levels (SMCLs)
U.S. - Nevada - Drinking Water - Secondary Maximum Contaminant Levels (SMCLs)
U.S. - New Hampshire - Drinking Water - Secondary Maximum Contaminant Levels (SMCLs)
U.S. - New Hampshire - Regulated Toxic Air Pollutants - Ambient Air Levels (AALs) - 24-Hour
U.S. - New Hampshire - Regulated Toxic Air Pollutants - Ambient Air Levels (AALs) - Annual
U.S. - New Jersey - Discharge Prevention - List of Hazardous Substances
U.S. - New Jersey - Environmental Hazardous Substances List
RTK - U.S. - New Jersey - Right to Know Hazardous Substance List
U.S. - New Jersey - Secondary Drinking Water Standards - Recommended Upper Limits (RULs)
U.S. - New Jersey - Special Health Hazards Substances List
U.S. - New Jersey - Water Quality - Ground Water Quality Criteria
U.S. - New Jersey - Water Quality - Practical Quantitation Levels (PQLs)
U.S. - New Mexico - Water Quality - Standards for Ground Water of 10,000 mg/L TDS Concentration or Less
U.S. - New York - Occupational Exposure Limits - TWAs
U.S. - North Carolina - Control of Toxic Air Pollutants
U.S. - North Dakota - Air Pollutants - Guideline Concentrations - 8-Hour
U.S. - Oregon - Permissible Exposure Limits - Ceilings
U.S. - California - Safer Consumer Products - Initial List of Candidate Chemicals and Chemical Groups
U.S. - Pennsylvania - Drinking Water - Secondary Maximum Contaminant Levels (SMCLs)
RTK - U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List
RTK - U.S. - Pennsylvania - RTK (Right to Know) List
U.S. - Rhode Island - Air Toxics - Acceptable Ambient Levels - 24-Hour
U.S. - Rhode Island - Air Toxics - Acceptable Ambient Levels - Annual
U.S. - South Carolina - Secondary Maximum Contaminant Levels (SMCLs)
U.S. - Tennessee - Occupational Exposure Limits - STELs
U.S. - Tennessee - Occupational Exposure Limits - TWAs
U.S. - Texas - Drinking Water Standards - Secondary Constituent Levels (SCLs)

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U.S. - Texas - Effects Screening Levels - Long Term
U.S. - Texas - Effects Screening Levels - Short Term
U.S. - Utah - Drinking Water - Secondary Maximum Contaminant Levels (SMCLs)
U.S. - Vermont - Permissible Exposure Limits - Ceilings
U.S. - Vermont - Permissible Exposure Limits - STELs
U.S. - Vermont - Permissible Exposure Limits - TWAs
U.S. - Virginia - Water Quality Standards - Public Water Supply Effluent Limits
U.S. - Washington - Permissible Exposure Limits - Ceilings
U.S. - Washington - Permissible Exposure Limits - STELs
U.S. - Wisconsin - Hazardous Air Contaminants - All Sources - Emissions From Stack Heights 25 Feet to Less Than 40 Feet
U.S. - Wisconsin - Hazardous Air Contaminants - All Sources - Emissions From Stack Heights 40 Feet to Less Than 75 Feet
U.S. - Wisconsin - Hazardous Air Contaminants - All Sources - Emissions From Stack Heights 75 Feet or Greater
U.S. - Wisconsin - Hazardous Air Contaminants - All Sources - Emissions From Stack Heights Less Than 25 Feet

Molybdenum (7439-98-7)

U.S. - Idaho - Occupational Exposure Limits - TWAs
RTK - U.S. - Massachusetts - Right To Know List
U.S. - Minnesota - Chemicals of High Concern
U.S. - Minnesota - Hazardous Substance List
U.S. - New Hampshire - Regulated Toxic Air Pollutants - Ambient Air Levels (AALs) - 24-Hour
U.S. - New Hampshire - Regulated Toxic Air Pollutants - Ambient Air Levels (AALs) - Annual
RTK - U.S. - New Jersey - Right to Know Hazardous Substance List
U.S. - New Jersey - Water Quality - Ground Water Quality Criteria
U.S. - New Jersey - Water Quality - Practical Quantitation Levels (PQLs)
U.S. - New Mexico - Water Quality - Standards for Ground Water of 10,000 mg/L TDS Concentration or Less
U.S. - North Dakota - Air Pollutants - Guideline Concentrations - 8-Hour
U.S. - California - Safer Consumer Products - Initial List of Candidate Chemicals and Chemical Groups
U.S. - Pennsylvania - Beneficial Use of Sewage Sludge by Land Application - Pollutant Ceiling Limits
RTK - U.S. - Pennsylvania - RTK (Right to Know) List
U.S. - Rhode Island - Air Toxics - Acceptable Ambient Levels - 24-Hour
U.S. - Texas - Effects Screening Levels - Long Term
U.S. - Texas - Effects Screening Levels - Short Term
U.S. - Wisconsin - Hazardous Air Contaminants - All Sources - Emissions From Stack Heights 25 Feet to Less Than 40 Feet
U.S. - Wisconsin - Hazardous Air Contaminants - All Sources - Emissions From Stack Heights 40 Feet to Less Than 75 Feet
U.S. - Wisconsin - Hazardous Air Contaminants - All Sources - Emissions From Stack Heights 75 Feet or Greater
U.S. - Wisconsin - Hazardous Air Contaminants - All Sources - Emissions From Stack Heights Less Than 25 Feet

Welding fumes (Not applicable)

U.S. - Connecticut - Hazardous Air Pollutants - HLVs (30 min)
U.S. - Connecticut - Hazardous Air Pollutants - HLVs (8 hr)
U.S. - Illinois - Toxic Air Contaminant Carcinogens
U.S. - Illinois - Toxic Air Contaminants
U.S. - Michigan - Occupational Exposure Limits - TWAs
U.S. - Minnesota - Hazardous Substance List
U.S. - Minnesota - Permissible Exposure Limits - TWAs
U.S. - New York - Occupational Exposure Limits - TWAs
RTK - U.S. - Pennsylvania - RTK (Right to Know) List
U.S. - Tennessee - Occupational Exposure Limits - TWAs
U.S. - Vermont - Permissible Exposure Limits - TWAs
U.S. - Washington - Permissible Exposure Limits - STELs
U.S. - Washington - Permissible Exposure Limits - TWAs

Canadian Regulations

Chromium (7440-47-3)

Listed on the Canadian DSL (Domestic Substances List)

Carbon Steel Welding Wire

Safety Data Sheet

According To Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules And Regulations And According To The Hazardous Products Regulation (February 11, 2015).

Nickel (7440-02-0)

Listed on the Canadian DSL (Domestic Substances List)

Manganese (7439-96-5)

Listed on the Canadian DSL (Domestic Substances List)

Molybdenum (7439-98-7)

Listed on the Canadian DSL (Domestic Substances List)

SECTION 16: OTHER INFORMATION, INCLUDING DATE OF PREPARATION OR LAST REVISION

Date of Preparation or Latest Revision : 02/13/2019

Other Information

: This document has been prepared in accordance with the SDS requirements of the OSHA Hazard Communication Standard 29 CFR 1910.1200 and Canada's Hazardous Products Regulations (HPR) SOR/2015-17.

GHS Full Text Phrases:

Aquatic Acute 1	Hazardous to the aquatic environment - Acute Hazard Category 1
Aquatic Chronic 3	Hazardous to the aquatic environment - Chronic Hazard Category 3
Carc. 2	Carcinogenicity Category 2
Comb. Dust	Combustible Dust
Skin Sens. 1	Skin sensitization, Category 1
H228	Flammable solid May form combustible dust concentrations in air
H251	Self-heating; may catch fire
H317	May cause an allergic skin reaction
H351	Suspected of causing cancer
H372	Causes damage to organs through prolonged or repeated exposure
H400	Very toxic to aquatic life
H412	Harmful to aquatic life with long lasting effects

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.

NA GHS SDS 2015 (Can, US, Mex)